

DS-813 Installation Instructions

DEMA Engineering Company, St. Louis, MO

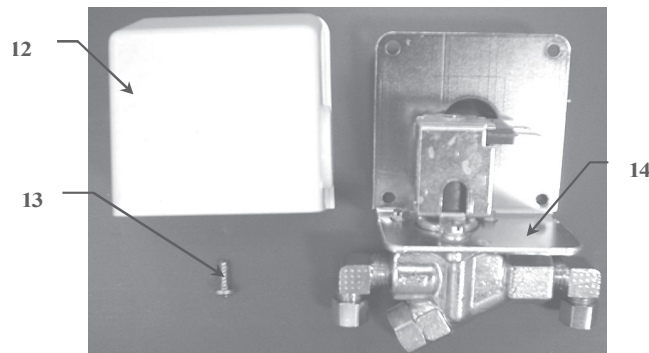
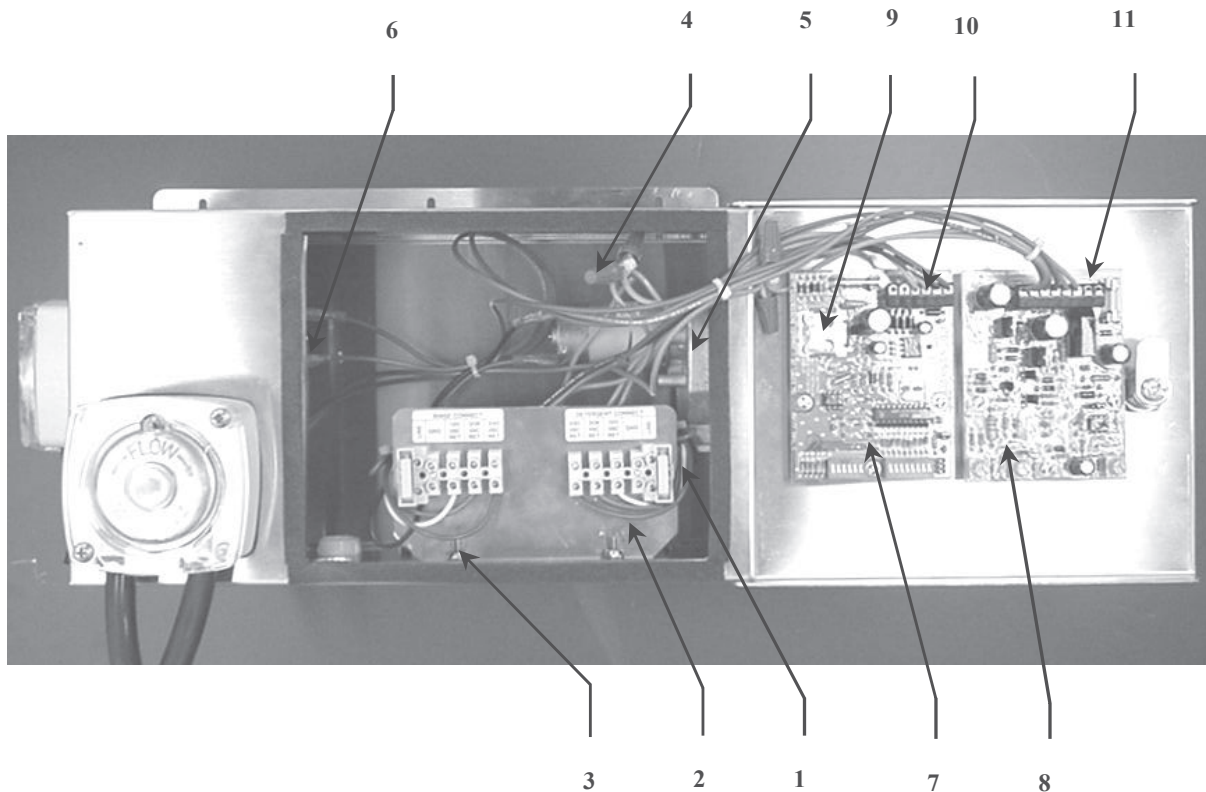


Figure 2

Replacement and Parts (Figure 1 and 2)			
Item No.	DEMA Part No.	Qty Required	Description
1	80-70	1	Transformer 40VA
2	81-111-1	1	Terminal Block & Bracket Assembly
3	84-61-2	2	#8-32 Locknut – (for mounting part 81-10-1 and 80-70)
4	81-36-2	6	Blue Wire Nut
5	80-59-60	1	60 RPM Gear/motor
6	80-59-15	1 (DS-812)/2 (DS-813)	15 RPM Gear/motor
7	80-77-1	1	Probeless Detergent Control
	80-68-3	1	Concentration Control Board (Probe)
8	80-69-6	1	Rinse & Sanitizer Control Board
9	80-99	1	Coin Cell Battery (Type CR2032) Probeless Board Only
10	81-13-6	1	Modular Connector 6 pole (Probeless Detergent Board)
	81-13-10	1	Modular Connector 10 pole (Concentration Board –Probe)
11	81-13-8	1	Modular Connector 8 pole (Rinse and Sanitizer Board)
12	44-125	1	Solenoid Cover
13	44-116-1	1	Cover Screw
14	44-123-4B	1	Brass Body Solenoid Valve-Detergent (Dry Feed Models)