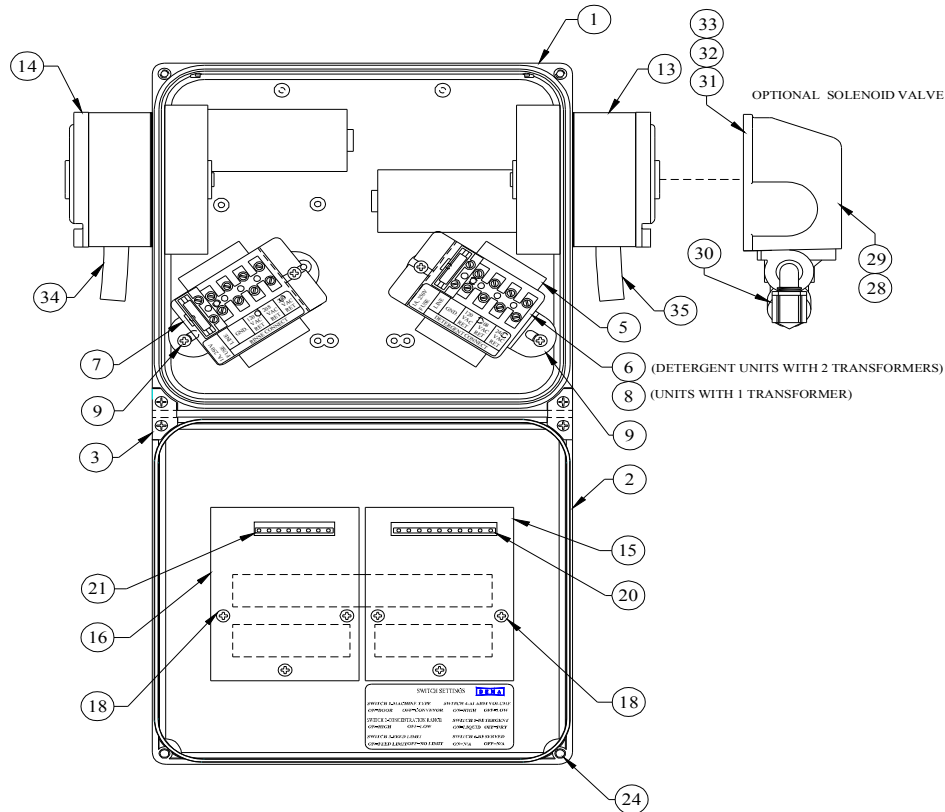


# DEMAMaster™ DM-812C Series



Replacement Parts			
Item No.	DEMA Part No.	Qty Required	Description
1	81-61-1F	1	DEMAMaster Double Control Box
2	85-31F	1	DEMAMaster Double Control Box Lid
3	81-6	1	Hinge and Screw Kit
4	81-1	1	Mounting Bracket Kit
5	80-70	1-Qty Model No. ends 1T 2 Qty Model No. ends 2T	Transformer 40VA
6	81-102-1	1	Terminal Block & Bracket Assy. (Detergent, units with 2 transformers)
7	81-102-2	1	Terminal Block & Bracket Assy. (Rinse, units with 2 transformers)
8	81-102-4	1	Terminal Block & Bracket Assy. (units with 1 transformer)
9	44-116-1	2 / Transformer	# 8 x 1/2 HI-LO Screw (mounting transformer)
10	81-35	1 / Transformer	Fuse Holder
11	81-34-16	1 / Transformer	Fuse 1A, 250V
12	81-36-2	1 / Transformer	Blue Wire Nut
13	80-59-60	1	60 RPM Gear/motor
14	80-59-15	1/Rinse	15 RPM Gear /motor
15	See table 3	1	Detergent Control (circuit board for controlling detergent)
16	80-69-5	1 (for 812 Models)	Rinse Control Board (circuit board for controlling rinse)
17			
18	81-20-2	3 / control board	# 4 HI-LO Screw (mounting circuit boards)
19			
20	81-13-10	1	Modular Connector 10 pole (for Concentration Control Board)
	81-13-6	1	Modular Connector 6 pole (for Pro-bless Detergent Control Board)
21	81-13-8	1	Modular Connector 8 pole (for Rinse and/or Sanitizer Control Board)
22	81-94-1	2 (1 transformer units)	18 AWG Orange Wire – 8" long
23	81-94-2	1 (1 transformer units)	18 AWG Orange Wire – 10" long
24	81-29-2	2	Captive Screw
25	81-47-1	1	Hole Plug
26	L604	1	Caution Label – Electrical
27	L605	1	Caution Label - Chemical
28	44-125	1	Solenoid Cover
29	44-116-1	1	Cover Screw
30	44-123-4B	1	Solenoid Valve-Detergent (Dry Feed Models)
31	44-124-2	2	Solenoid Mounting Screw
32	44-29	2	Lock Washer
33	44-90	2	Hex Nut
34	25-65RE-11	2	Squeeze Tube - Rinse
35	25-65CE-11	1	Squeeze Tube - Detergent

Control Board Accessory Components			
Board Number	Modular Terminal	Shunt	Coin Cell Battery
81-117-1	81-13-10	None	None
80-69-5	81-13-8	82.5	None
80-77-1	81-13-6	None	80-99